

ECCO Optimizes Its Facility:

Leveraging Current Space and Reducing Costs

Since 1963, ECCO has created high-comfort, functional, stylish shoes and timeless bags, accessories and shoe care products. Still family owned, ECCO is headquartered in Denmark. Its products can be found on its e-commerce site and in 3,060 ECCO shops and shop-in-shops across 88 countries.

ECCO needed to optimize and fully leverage its current facility. enVista helped ECCO objectively analyze data from a strategic perspective to determine material flow and inventory capacity constraints within its current space.

enVista not only designed but also implemented an efficient distribution system that optimized labor, systems and space. enVista designed an optimal distribution center (DC), including the creation of a mezzanine to overcome storage requirements due to increased volumes. ECCO was also able to remain fully operational during this transformation from a manual cart pick system to a highly automated pick and pack operation. ECCO was also able to:

- **Leverage** an optimal DC design that reduced labor requirements and increased space
- **Reduce** frequency to source — ensuring timely delivery of customer orders
- **Maximize** use of equipment/space to minimize overall cost and project timeline





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